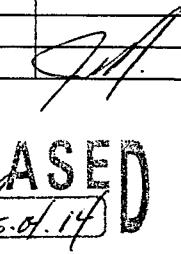


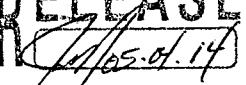
5/27

DART AEROSPACE LTD	Work Order:	23652
Description: Crossbolt Spacer	Part Number:	D2743
Dwg: D2743 Rev. B	Qty:	111 100

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PF	05.06.27	100
2	MC	Machine as per Folio FA202 and Dwg D2743 Material: 6061-T6 (WW-T-700/6) Ø0.625" x 0.065" wall (M6061T6T0.625W.065) Identify for D2743			
3	QC2	Inspect parts as they come off the machine Identify as D2743	gml	05/08/07	111
4	QC8	Second check	CR	05/08/07	111
5	ST	Identify and Stock	CL	05/08/08	111
6	AC	Cost / part: 66	SGC	05.08.09	111
7	DC	Close W/O : 87 Inspect Level 21	SP	05/08/09	111

Rev	Date	Change	Revised By	Approved
A	98.09.10	New issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	99.11.02	Re-format, Outside contract	EC	
D	02.03.07	Now made in house	NG	
E	05.04.13	Reformat; removed tumble and deburr step	KJ/JLM	

RELEASED

05.01.14

67

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

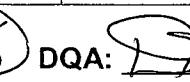
Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 

Date: 05/08/09

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	23652
Description: Cross Bolt Spacer	Part Number:	D2743
Inspection Dwg: D2743	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>and</i>	Audited by:	<i>En</i>	Prototype Approval:	N/A
Date:	05/08/07	Date:	05/08/07	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	PF

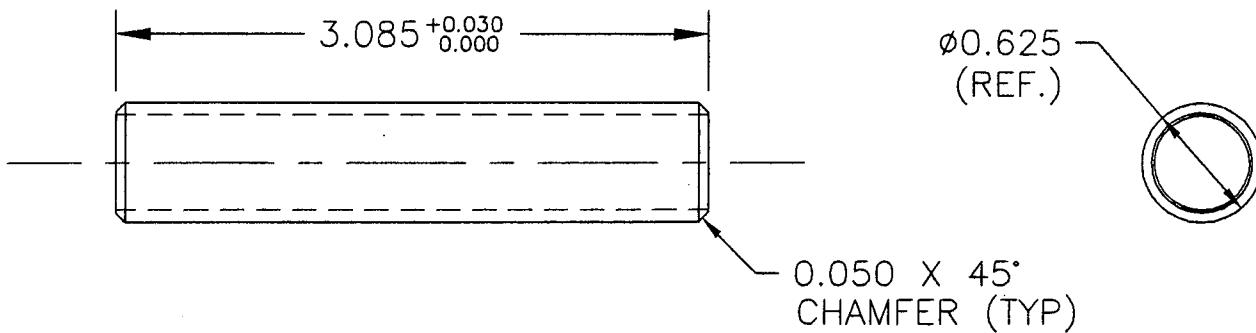
RELEASED

RF 04-04-26



DESIGN 	DRAWN BY 	DART AEROSPACE USA, INC. BELLEVUE, WA		
CHECKED 	APPROVED 	DRAWING NO. D2743	REV. B	SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1	
A	98.04.16	NEW ISSUE		
B	98.12.08	3.085 WAS 3.060		

RELEASED
98.12.16 PS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 ^{ENGINEERING}
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ^{WALL}
^{PRINTED COPY}
^{REVISION}

SHOP COPY
RETURN TO
065 ENGINEERING
WALL
WISE TYPED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23652

Job Costing Report

Dart Aerospace Ltd.
HawkesburyJun 23, 2005
11:40 am

Work Order No : 0023652
 Project Name : D2743
 Project For : WK527
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2743
 Description : Crossbolt Spacer
 Manufactured : Yes
 Amount Req'd : 100
 Amount Done : 0
 Start Date : 06-23-05
 Est Finish Date : 07-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden	0.00	0.00	0.00		
=====		=====	=====		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00